

A METHOD AND APPARATUS FOR ADHESIVE FASTENING OF FRICTION CLUTCH LINERS ON A SUPPORT PLATE

ABSTRACT OF THE DISCLOSURE

5 A clutch plate consists of an annular support plate carrying friction liners adhesively bonded on at least one lateral fastening face of peripheral radial blades of the support plate, by a method including an adhesive applying step which consists in depositing a predetermined quantity of adhesive on, but only on, an adhesion zone located on the lateral fastening face of each successive radial blade. This deposition
10 is performed by an adhesive applicator having an adhesive applying zone of a form corresponding to that of the adhesion zone on the blade. The method is performed in an apparatus having at least one applicator head.